



# Endura Interleaving™

Machine glazed brown kraft paper for stainless steel plates and glass protection

Issued: 04.2024

Cancels: 06.2023

## Technical specification, typical & minimum values

Standards

		35	40	50	Standards	
Grammage, g/m <sup>2</sup>					ISO 536	
Tolerance, g/m <sup>2</sup>		± 1.5	± 2.0	± 2.0		
Thickness, µm		typ	53	60	72	ISO 534
Tensile strength, kN/m	MD	typ	3.8	4.3	5.7	ISO 1924-2
		min	3.4	3.8	5.1	
	CD	typ	1.6	1.8	2.3	
		min	1.3	1.6	2.0	
Tear resistance, mN	MD	typ	230	290	400	ISO 1974
		min	200	260	360	
	CD	typ	300	380	500	
		min	270	340	440	
Content of water soluble sulphates, mg SO <sub>4</sub> /kg dm		max	1000		ISO 10304-1	
Content of water soluble chlorides, mg Cl/kg dm		max	100		ISO 10304-1	
Moisture, %		7.0±1.5			ISO 287	
pH <sub>100</sub> of water extract		7			ISO 6588	

Laboratory test climate 23°C/50% RH (According to ISO 187). Minimum values are guaranteed.

MD=machine direction, CD=cross direction.

Reel diameters: 120-125 cm. Tolerance of reel width is +/- 2 mm. Diameter of core: 7.0 cm +/- 1mm, 7.6 cm +/- 1mm.

Producing mill: Ostroleka, Poland

Stora Enso is committed to continuous quality improvement. Our products' specifications are reviewed, and if necessary, updated with the objective to reflect quality improvements. Please check the latest version from Stora Enso web site.

### Ideal storage conditions: 23°C/50% RH

Paper should be stored in a dry, covered and ventilated warehouse. It is recommended that prior to use in production, paper should be stored some time in conditions similar to the conditions in the production hall. The required storage period depends mainly on the volume of paper reel, as well as the temperature difference between the warehouse and production hall.



### Certificates

Quality Management ISO 9001  
Environmental Management ISO 14001  
Occupational Health and Safety ISO 45001  
Product Safety ISO 22000  
INS-COC-100054  
INS-PEFC-COC-208949