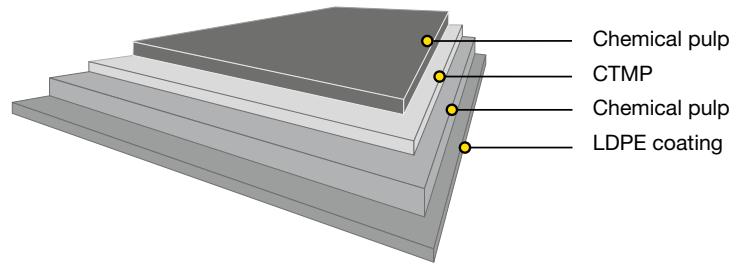


Uncoated bleached board with PE coating

Foodbox PE is an uncoated folding boxboard with a three-layer fibre construction, with two outer layers made of bleached sulphate pulp and a middle layer made of CTMP (chemi-thermo-mechanical pulp). Its reverse side is LDPE coated.



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Cancels: 02.2022

Technical specification

Property / Unit	Tolerance							Standard
		233+15	233+15	257+15	273+15	288+15	350+15	
Polymer coated board:								
Grammage, g/m ²		248	248	272	288	303	365	ISO 536
LDPE reverse, g/m ²		15	15	15	15	15	15	Mill method
Thickness, µm		412	412	460	475	515	590	ISO 534
Baseboard:								
Grammage, g/m ²	±6%	233	233	257	273	288	350	ISO 536
Thickness, µm	±6%	402	402	450	465	505	580	ISO 534
Bending resistance L&W 15° MD, mN	min -25%	415	415	580	635	760	1080	ISO 2493
Bending resistance L&W 15° CD, mN	min -25%	162	162	223	242	303	410	
Bending moment Taber 15° MD, mNm	min -25%	20.0	20.0	28.0	30.7	36.7	52.2	
Bending moment Taber 15° CD, mNm	min -25%	7.8	7.8	10.8	11.7	14.6	19.8	
Bending stiffness DIN 5° MD		35.3	35.3	49.3	54.0	64.6	91.8	
Bending stiffness DIN 5° CD		13.8	13.8	19.0	20.6	25.8	34.9	
Brightness D65/10°, %, top	min 73	78	78	78	78	78	78	ISO 2470-2
Surface Smoothness, Bendtsen, ml/min	max 700	350	350	350	350	400	400	ISO 8791-2

Foodbox is OBA-free

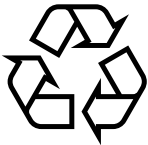
Uncoated bleached board with PE coating

Certificates

Quality management ISO 9001
 Environmental management ISO 14001
 Product safety FSSC 22000
 Occupational health and safety ISO 45001
 Energy management ISO 50001



FSC and PEFC certified board available upon request.



Paperboard is recyclable

Key characteristics and main enduses

Foodbox PE is designed for multiple end uses like bakery products, dry and chilled food and food on-the-go. Foodbox PE baseboard is made with renewable materials. Foodbox PE is an uncoated folding boxboard compliant with EU and FDA food contact material legislation, which makes it well suitable for packaging food products. Foodbox PE is also free from optical brightening agents (OBA-free). It is a stiff, yet light material due to its multilayer construction. It provides product protection, as well as good performance in printing, converting and filling processes.

Storage recommendations

For optimal printing results, the moisture proof wrapping should not be removed until the board has reached the temperature of the press room.

Pallet/Reel Weight (kg)	Difference in temperature between board and press room (press room temp, approx. 20°C)		
	10°C	20°C	30°C
400 kg	2 days	2 days	3 days
800 kg	2 days	3 days	4 days
1200 kg	2 days	4 days	5 days

The product properties, according to the specifications, are guaranteed for 12 months after the production date. In order to ensure product safety, the product must be well wrapped and stored indoors, sheltered from rain and snow. The recommended storage conditions are 50–55% relative humidity and 20–23°C.

For the Corona treatment, we recommend using the board within 12 months of the production date; after this period, the treatment level should be tested before printing.